

## Greenhouse with Maximum Thermal Insulation - Climate Control based on Thermal Storage Management

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### Objectives

- minimizing carbon dioxide emission of heating
  - thermal storage for using solar energy
  - integration of thermal storage management into climate control system
- minimizing electrical input for fans and pumps
- increased plant quality

### Materials & Methods

- two high insulated greenhouse compartments (480 m<sup>2</sup> area, semi closed, (Fig. 1) )
- double glazed roof, anti reflex coated, argon filled
- four layer outer sidewalls (PMMA)
- three layer thermal screen
- low temperature heat exchangers
- thermal day-night storage system (Fig. 2)
  - heat pump, 8.7 kW (9 W m<sup>-2</sup>, elec.)
  - warm and cold water storage (52 L m<sup>-2</sup>)
- high accuracy measurements, data logging device
- cultivation of potted plants

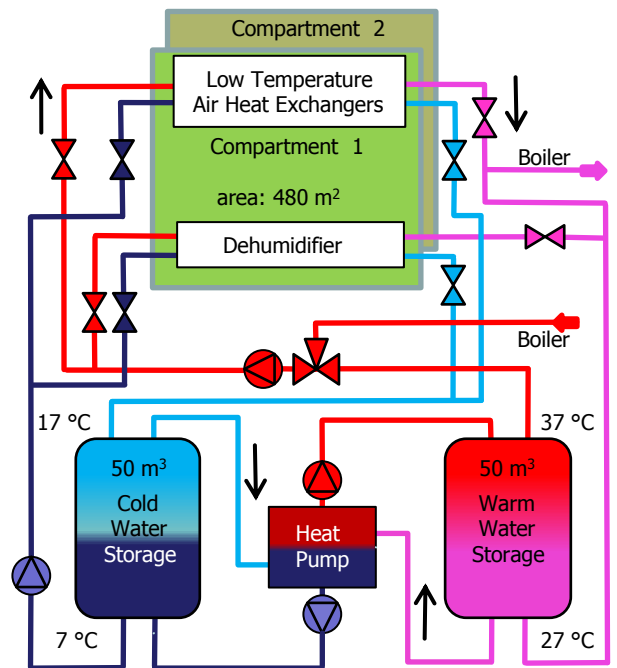


Fig. 2: ZINEG thermal storage system with heat exchangers and dehumidifier



Fig. 1: ZINEG greenhouse with warm and cold water storage, finished May 2010

### Ongoing Work

- systems analysis and modelling
  - energy fluxes
  - evaporation and transpiration
  - condensation
  - short time storage and heat fluxes
- identification of critical states
  - micro climate conditions → plant quality
  - high air humidity → plant diseases
  - heat pump and fans → high electrical input
- design of storage management algorithms

### Starting the storage system

- September 2010

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